

# 10A/30A

## SLIP RING COLLECTOR

The slip ring collectors are sets of rings coupled with brushes designed to allow current to pass from a fixed to a rotating part. The 10A/30A series is used to supply crane motors, cable winders etc.

### FEATURES

These units are suitable only for transmitting currents with 50/60Hz supply frequency.  
The 10A/30A slip ring collectors may have only 30A line rings

or they may have both 30A line rings and 10A auxiliary rings. The protection has small downward holes to allow air circulation and the lower support plate is provided with three holes to drain the moisture which may form inside the unit.

### MATERIALS

Slip ring collectors have a shock-resistant thermoplastic protection to prevent accidental contacts with live parts. They are fitted with phosphor bronze or graphite brushes.



**INDUSTRIAL  
LIFTING**



**CONSTRUCTION  
LIFTING**



**INDUSTRIAL  
AUTOMATION**

## STANDARDS - MARKINGS - HOMOLOGATIONS

- Conformity to Community Directives:  
2006/95/CE: Low Voltage Directive  
2006/42/CE: Machinery Directive
- Conformity to Standards:  
EN 60204-1 Safety of machinery - Electrical equipment of machines

- EN 60309-1 Plugs, socket-outlets and couplers for industrial purposes
- General requirements
- EN 60529 Degrees of protection provided by enclosures
- Markings and homologations: **CE**

## GENERAL TECHNICAL SPECIFICATIONS

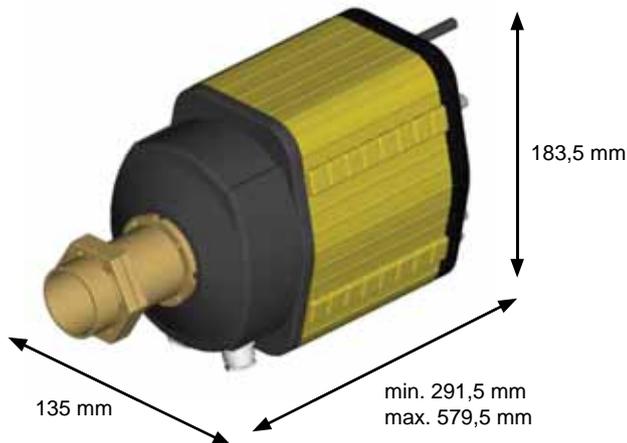
- Storage ambient temperature: -40°C/+70°C
- Operational ambient temperature: -25°C/+70°C
- Protection degree: IP 22
- Insulation category: Class I
- Operating positions: any position
- Cable entry: cable clamps M20 - M25
- Markings and homologations: **CE EAC**

## ELECTRICAL SPECIFICATIONS

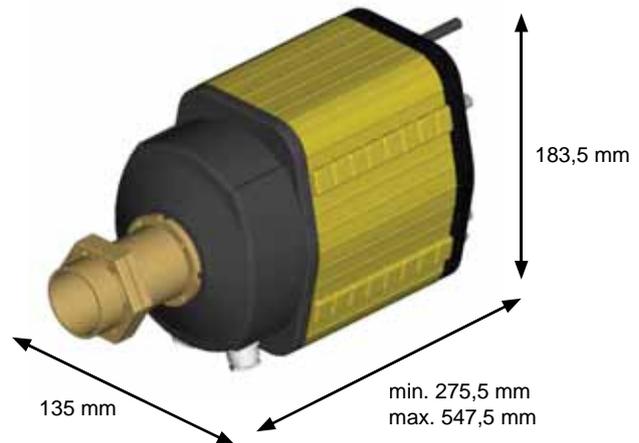
- Rated operational current: 10 A - 30 A
- Rated operational voltage: 400 V
- Rated insulation voltage: 660 V
- Max. speed: 3 rev./min
- Connections:  
clamps with  $\varnothing$  4 mm hole  
clamps with M4 screw accepting eyelet terminals
- Markings and homologations: **CE**

## OVERALL DIMENSIONS

With 10A and 30A rings



With 30A rings

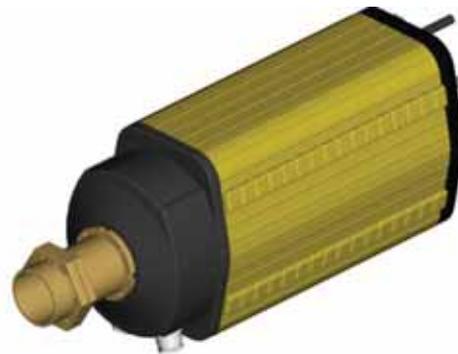


## POSSIBLE ASSEMBLIES

Standard (sectional view)



Standard 16 rings



The data and the products illustrated in this brochure may be modified without notice. Under no circumstances can their description have a contractual value.



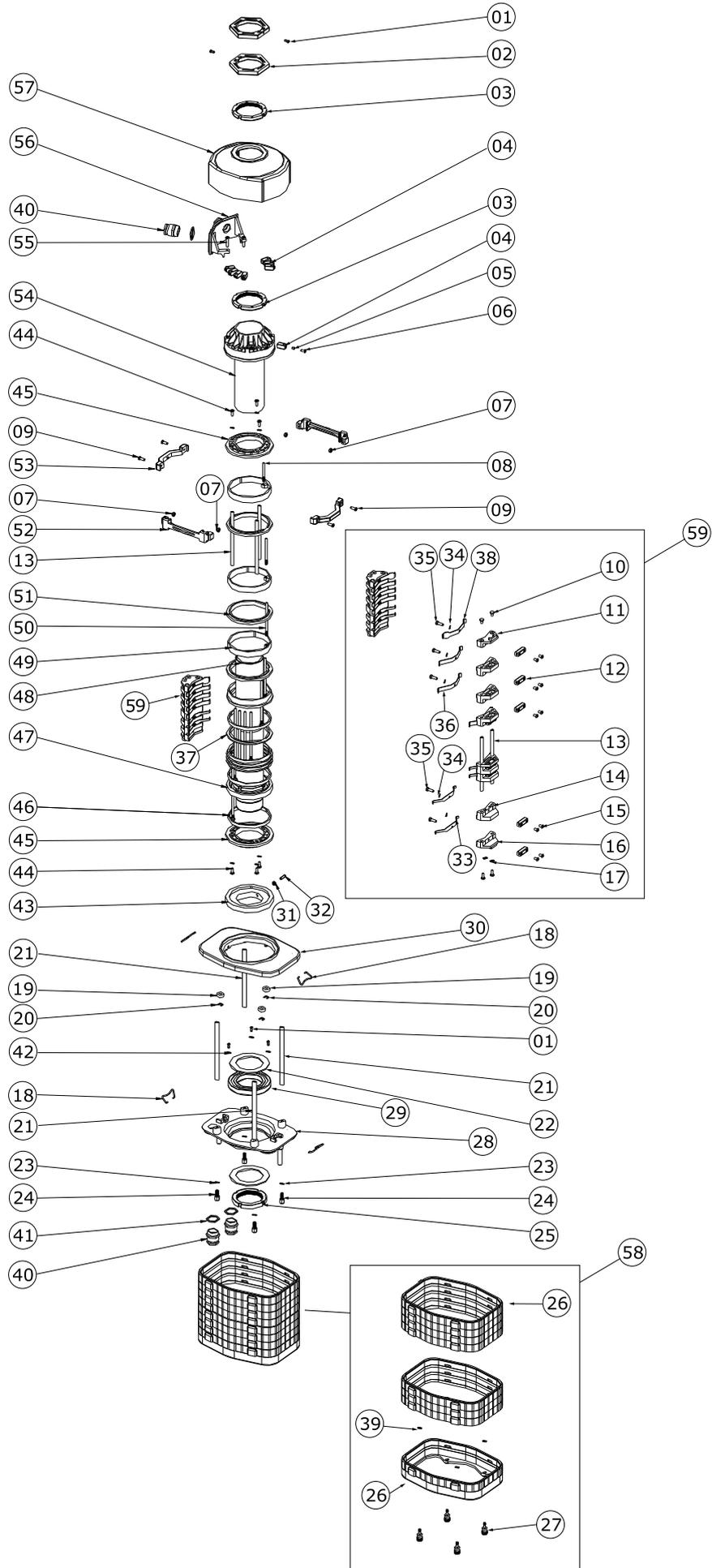
**TER Tecno Elettrica Ravasi srl**

Via Garibaldi 29/31 - 23885 Calco (LC) - Italy

Registered Office - via San Vigilio 2 - 23887 Olgiate Molgora (LC) - Italy

Tel. +39 0399911011 - Fax +39 0399910445 - E-mail: info@terworld.com

[www.terworld.com](http://www.terworld.com)



## COMPONENTS

### BRUSHES

REF	DRAWING	DESCRIPTION	CODE
59		Brush-holder with brushes	Codes on request
33		Auxiliary brush (phosphor bronze)	PRSL4061PI
		Auxiliary brush (coal) (2 brushes used as line brush)	PRVV9075PE
36		Line brush	PRSL4058PI
38		Earth brush	PRSL4062PI

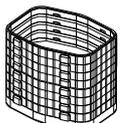
### CABLE CLAMPS

REF	DRAWING	DESCRIPTION	CODE
40		Cable clamp M20	PRPS1075PE
		Cable clamp M25	PRPS1076PE
56		Cable clamp support	PRSL9060PI

### RINGS

REF	DRAWING	DESCRIPTION	CODE
46		Auxiliary ring	PRSL4060PE
49		Line ring	PRSL4064PE

### ACCESSORIES

REF	DRAWING	DESCRIPTION	CODE
02		Nut	PRSL4010PE
03		Ring - pitch 1.5	PRSL4001PE
28		Lower plate	PRSL4055PE
30		Upper plate	PRSL4056PE
57		1 hole cover	PRSL5665PI
		2 hole cover	PRSL5670PI
58		Protection	Codes on request

The data and the products illustrated in this brochure may be modified without notice. Under no circumstances can their description have a contractual value.



### TER Tecno Elettrica Ravasi srl

Via Garibaldi 29/31 - 23885 Calco (LC) - Italy

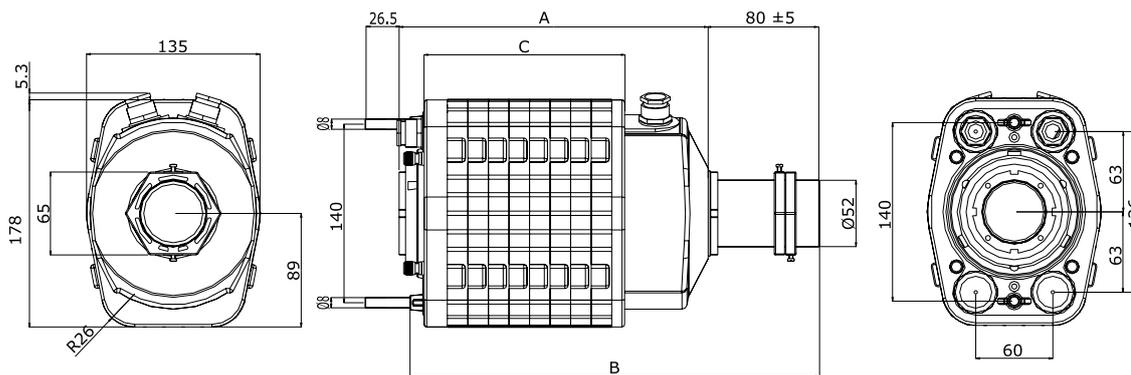
Registered Office - via San Vigilio 2 - 23887 Olgiate Molgora (LC) - Italy

Tel. +39 0399911011 - Fax +39 0399910445 - E-mail: info@terworld.com

[www.terworld.com](http://www.terworld.com)

# STANDARD SLIP RING COLECTORS AND OVERALL DIMENSIONS

## OVERALL DIMENSIONS (MM)



## 10A AND 30A RINGS

N° RINGS 10A	N° RINGS 30A	CODE	DIMENSIONS (MM)		
			A	B	C
1	4	PF2305B001	195	265	108
2	4	PF2306B003	211	281	124
3	4	PF2307B002	211	281	124
4	4	PF2308B001	227	297	140
5	4	PF2309B001	227	297	140
6	4	PF2310B001	243	313	156
7	4	PF2311B001	243	313	156
8	4	PF2312B001	259	329	172
9	4	PF2313B002	259	329	172
10	4	PF2314B001	275	345	188
11	4	PF2315B002	275	345	188
12	4	PF2316B001	291	361	204
Max No. of rings: 40			483	553	396

## 30A RINGS

N° RINGS 30A	CODE	DIMENSIONS (MM)		
		A	B	C
3	PF2303B001	179	249	92
4	PF2304B001	195	265	108
5	PF2305B002	211	281	124
6	PF2306B002	227	297	140
7	PF2307B001	243	313	156
8	PF2308B003	259	329	172
9	PF2309B002	275	345	188
10	PF2310B003	291	361	204
11	PF2311B002	307	377	220
12	PF2312B002	323	393	236
13	PF2313B003	339	409	252
14	PF2314B003	355	425	268
15	PF2315B005	371	441	284
16	PF2316B004	387	457	300
Max No. of rings: 20		451	521	364



The slip ring collector 10A-30A is an electromechanical device for low voltage control circuits (EN 60947-1, EN 60947-5-1) for use as electric equipment on machines (EN 60204-1) in compliance with the essential requisites of the Low Voltage Directive 2006/95/CE and the Machine Directive 2006/42/CE.

The collector is designed for use in industrial environments with even very severe climatic conditions (working temperatures from -25°C to +70°C and is suitable for use in tropical environments). The equipment is not suitable for use in environments with a potentially explosive atmosphere, in the presence of corrosive agents or high percentage of sodium chloride (saline mist). Contact with oil, acids and solvents may damage the equipment.

We recommend cleaning the rings on the collector during routine maintenance to remove any dust, usually metallic.

Cleaning should be done regularly on the basis of the use of the device (number of working hours per day, rotation speed). After about 250 working hours clean the rings.

### Installation

- Unscrew the two fastening lockrings (02)\* and remove the lockring closing the cap (03), remove the protective cap (57) and insert the mobile electric connecting wire in the wire clamp (40).

- Tighten the electric wires starting with the ground wire and continuing clockwise (seen from the front of the terminals). After completing electric connection of the terminals, replace the cap (57) and manually tighten the closing lockring (02); and the wire clamps (40).

NOTE: tighten the lockring (03) manually so as not to damage the insulating cap.

- Unscrew the four closing screws (27) and remove the guard(s), insert the wire in the wire clamps (40) and proceed to wire the brushes separately, taking care not to leave any sections of bare wire in sight or in contact with the mechanical parts of the product.

- Turn the rotor manually and make sure the brushes (33) adhere to the rings (51) and that the wires do not interfere with any mechanical parts in motion.

- Fit the guard (26) back in place and manually tighten the closing screws (27); tighten the wire clamps (40).

- Fasten the rotor (or mobile part) on a cylindrical structure (max diameter 52.5mm) using the two hexagonal dowels (02) after adjusting the correct position and tighten the fastening screws (01).

- Fasten the fixed part by the drive pins on the bottom plate (28).

NOTE: the degree of protection is IP22, so you must isolate the device electrically during operations of installation and maintenance.

- We recommend that you do all wiring in a workmanlike manner, taking care not to force the wires into tight bends and to keep the wires isolated in the device. On completion of the work, make sure the electric wires DO NOT interfere with active parts of the machine. Failure to follow these instructions will endanger operation of the product.

- After completing the installation make sure the system functions normally.

### Manutenzione

NOTE: the degree of protection is IP22, so you must isolate the device electrically during operations of installation and maintenance, and ascertain that the active parts of the machine do not interfere or come into contact with the parts of the collector.

- The device should be checked and inspected every 250 working hours, as follows.

- Detach the collector from the mechanical fastenings, unscrew the four fastening screws (27) of the guard (26) and remove the guard(s).

- Blow jets of compressed air to remove residues due to wear, and check for wear on the brushes (33) and rings (51). If one or more brushes appear worn and/or damaged, replace them as follows: loosen the wire clamps (40) on the bottom plate (28) and create some slack in the wires, loosen the two springs (18) and remove the entire brush unit, replacing any that are no longer suitable for use.

NOTE: it is a good rule to replace all the brushes. If one or more rings are excessively worn, replace the product.

- Return the brush unit to its place and fasten it with the two springs (18), making sure that it is securely fastened and that vibrations and/or impacts will not loosen it.

- Make sure the terminals are properly tightened and the wires are in place without any bare parts in sight.

- Control of bearing: make sure the bearing is intact and allows fluid rotation of the rotor. If the device is particularly noisy, inspect the bearing with care. Once a year, lubricate the bearing with special grease for revolving bearings, such as Arcanol, or lithium-based grease taking care to let the grease penetrate among the spheres. Do not use too much grease to prevent it from depositing on the rings and brushes.

- Fit the guard (26) back in place and fasten it with the four screws (27).

- Loosen the wire clamps (40) on the cap (57) and unscrew the lockring (03), raise the cap (57) and check that the terminals are securely fastened and the wires are in the correct position. Replace the cap (57), manually tighten the lockring (03) and tighten the wire clamps (40).

NOTE: tighten the lockring (03) manually so as not to damage the insulating cap.

- Fasten the collector mechanically to the fixed and mobile ends.

Any change to parts of the collector will invalidate the rating plate data and identification of the device, and render the warranty null and void. In case of replacement of any part, use only original replacements.

TER is not liable for damages caused by improper use of the device and installation which is not made correctly.

\* Please refer to the detailed drawing in the catalogue.

